CEDAR Systems
Part # CS-12TFTC
Instructions

- **Heating Temperature Adjustment**
  - Turn the knob on the black main unit clockwise to increase the temperature (fully clockwise = maximum heat).
  - Turn it counterclockwise to decrease temperature.

- **Parameter Settings (F1-F5)**
  - To access the settings menu: Press and hold the leftmost button (Button 1) to enter the F1-F5 parameter adjustment mode.
- F1 – Reserved for future development.
- F2 – Pneumatic knife actuation duration:
  - Default recommended value: 150 (maximum: 300). This controls how long the air cylinder extends the cutting blade.
- F3 – Motor roller reverse rotation duration (for hot cutting):
  - Recommend value: 450.
- F4 – Feeding interval time:
  - Adjustable range: 2000 – 4000 (equivalent to 2 – 4 seconds). This sets the time gap between each feeding cycle, giving the operator time to remove the part.
- F5 – Feeding length:
- Adjustalbe range: 900 – 1000 (fine-tune according to actual material length). This controls the length of material that is fed, per cycle.

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