Model #: CST05555110V




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CEDAR Special Direct Drive Control System - T05 for Juki DDL-5550-6/7-DLN-5410-6/7			
LEVEL 1			
Parameter #	**Description**	**Default Value**	**Range**
P-01			
P-02			
P-03			
P-04	Thread Trimming	1	0: OFF 1: ON
P-05	Setting Fixed Lengh Sewing Speed	3000	200-3200 rpm
P-06	Speed of Start/End back-tacking	1800	200-2200 rpm
P-07	Start-up Speed	200	100-400 rpm
P-08	Brake Speed	200	100-300 rpm
P-09	Thread Trimming Speed	430	100-500 rpm
P-10	Meger time of the solenoid valve sewing	40	0-720 ms
P-11	Release time of the solenod valve sewing	20	0-720 ms
P-12	Pedal parameter setting 1	2250	
P-13	Pedal parameter setting 2	2580	
P-14	Maximum Speed Limit	3500	200-5500 rpm
P-15	Restore factory parameters setting	0	0: not restore to factory mode 1: retore to factory default mode
P-16			
P-17			
P-18			
P-19			
P-20			
P-21			
P-22			
P-23			
P-24	Enter second level parameters	0	0: enter class 1 setting 1: enter class 2 setting
LEVEL 2			
Parameter #	**Description**	**Default Value**	**Range**
P-25	Heavy Material Mode Setting	6	0-9
P-26	Needle angle setting (Needle Down Position)	165	165 angle
P-27	Angle of thread trimmer	180	180 angle
P-28			
P-29			
P-30	Automatic back pin	0	0: OFF 1: ON
P-31	Backstitch deceleration	0	0: OFF 1: ON

P-32			
P-33	Boot Settings	1	0: Quick Start 1: Slow Start
P-34	Pull Thread	0	0: OFF 1: ON
P-35	Foot Lift Signal	1	0: OFF 1: ON
P-36			
P-37	Stop machine foot lifter set		0: OFF 1: ON
P-38	Setting of edge sensor		0: OFF 1: ON
P-39	Single trigger setting		0: OFF 1: ON
P-40	Front edge sensor setting		0: OFF 1: ON
P-41	Motor Rotation	0	0: Clockwise 1: Counter Clockwise
P-42			
P-43	Automatic Test	0	0: OFF 1: ON
P-44	Needle Up postion with Power On	1	0: OFF 1: ON
NOTES:	**When installing coupling, set coupling OFF of the flat for Juki 5000 series for take-up in correct position 2. To enter level one of parameters, Press and hold "P" button until "P-01" appears in display. To enter level two, turn P-24 to 1 and press "S". Turn off power, hold "P" button and turn on Power. Hold "P" button until "P-25" appears in the display. Activate P-35 to "1" to activate Footlift Signal. Press "S" and turn off power.**		

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